



मंगलूर रिफाइनरी एण्ड पेट्रोकेमिकल्स लिमिटेड

MANGALORE REFINERY & PETROCHEMICALS LTD.

(ऑयल एण्ड नेचुरल गैस कॉर्पोरेशन लिमिटेड की सहयोगी कंपनी)

(A Subsidiary of Oil and Natural Gas Corporation Ltd.)

CORRIGENDUM

TO

Tender No. 3300008030 dated 06.02.2021

Replacement of Reformer catalyst tubes and Hot outlet collectors of Hydrogen-II unit Reformer BA42302.

With reference to the above tender, Kindly find the attached Pre bid minutes

Technical Addendum-01 to Tender No 3300008030 for Replacement of Reformer catalyst tubes and Hot outlet collectors of Hydrogen-II unit Reformer BA42302			
Sl no	Tender Clause	Bidder's Query	MRPL Reply
01	<p>Section – F Scope of Work 2.3 REPLACEMENT OF REFORMER OUTLET COLD COLLECTOR HEADER. ix) Welding of Cold collector header pipe segments (with Male-Female refractory) joints and with PG boiler end header pipe shall be carried out using ER80S-B2/E8018B2 filler wire. After welding the joints shall be welding, the welds shall be DP tested, Post weld heat treated and subsequently the joints shall be NDT tested by either Radiography or PAUT.</p>	<p>Query: 1) Please confirm that PAUT to be done for cold collector joints (Before & After SR) will be in M/s. MRPL scope.</p>	<p>It is clarified that PAUT of Cold Collector Joints (before and after SR) will be conducted by MRPL. For clarity , Scope of work clause 2.3 ix) stands modified as given below : Welding of Cold collector header pipe segments (with Male-Female refractory) joints and with PG boiler end header pipe shall be carried out using ER80S-B2/E8018B2 filler wire. After welding, the welds shall be DP tested, Post weld heat treated and subsequently the joints shall be NDT tested by either Radiography or PAUT. Scope of conducting the PAUT of Cold Collector Joints (before and after SR) shall be with MRPL.</p>

02	<p>Section – F Scope of Work</p> <p>7.0 COMPLETION PERIOD ii) Time is the essence of this contract. Contractor shall complete all Shutdown related work within 22 (Twenty two) days from the date of issue of blinding clearance by working on round the clock basis including Sundays and Holidays.</p>	<p>A) Job completion duration of 22 days has been given from the date of issue of blinding clearance. Since there is another activity of catalyst removal of old reformer tubes which is to be done by another agency & it takes 2-3 days. Hence M/s MRPL to confirm that job completion period will start from issue of reformer tube cutting clearance & after removal of catalyst of all tubes.</p> <p>B) Also; job completion period of 22 days is less. M/s. MRPL to review the same & to confirm that job completion period will be 24 days after issue of reformer tube cutting clearance.</p>	<p>Completion period shall remain 22 days as per tender , however commencement date for the same shall be considered from date of issue of clearance for Reformer tube cutting.</p> <p>Hence, Completion period clause 7.0 ii) of the tender is modified and replaced by as given below :</p> <p>ii) Time is the essence of this contract. Contractor should complete the Shutdown related work within 22 (Twenty two) days from the date of issue of clearance for Reformer tube cutting, by working on round the clock basis including Sundays and Holidays.</p>
03		<p>3) Job Schedule: As per yesterday's pre bid meeting, it was informed that job is scheduled to be executed from 15th April 2021 tentatively. However, we would like M/s. MRPL to start the shutdown from first week of May 2021 as in the month of April we have our prior other commitments & for execution of subject critical job; we will need proper advance mobilization time for planning & pre -shutdown activities.</p>	<p>Bidder's request to postpone shutdown to the month of May 2021 cannot be considered, due to onset of monsoon from end May onwards and other Refinery related plans. Hence date of commencement of shutdown of HYD II unit is tentatively scheduled to commence from 15th April 2021 . However Contractor will be given a notice period of 10 (Ten) days before Shutdown for mobilization of resources, as per tender condition.</p>

Bidders are requested to note the above mentioned changes and submit the bids on or before **08.03.2021, 15.00 Hrs.**